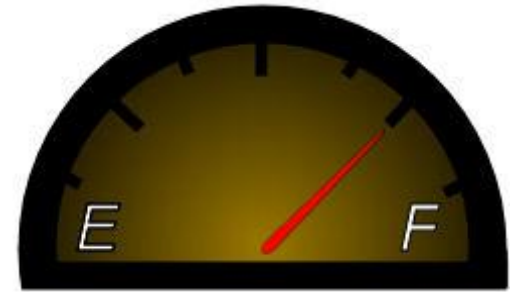


Single-Cell Gauging 101



What is Fuel Gauging Technology?

- Fuel Gauging is a technology used to predict battery capacity under all system active and inactive conditions.
- Battery capacity
 - Percentage
 - time to empty/full
 - milliamp-hours
 - Watt-hours
 - talk time, idle time, etc.
- Other data can be obtained for battery health and safety diagnostics.
 - State of Health
 - Full Charge Capacity



73%
Run Time 6:23

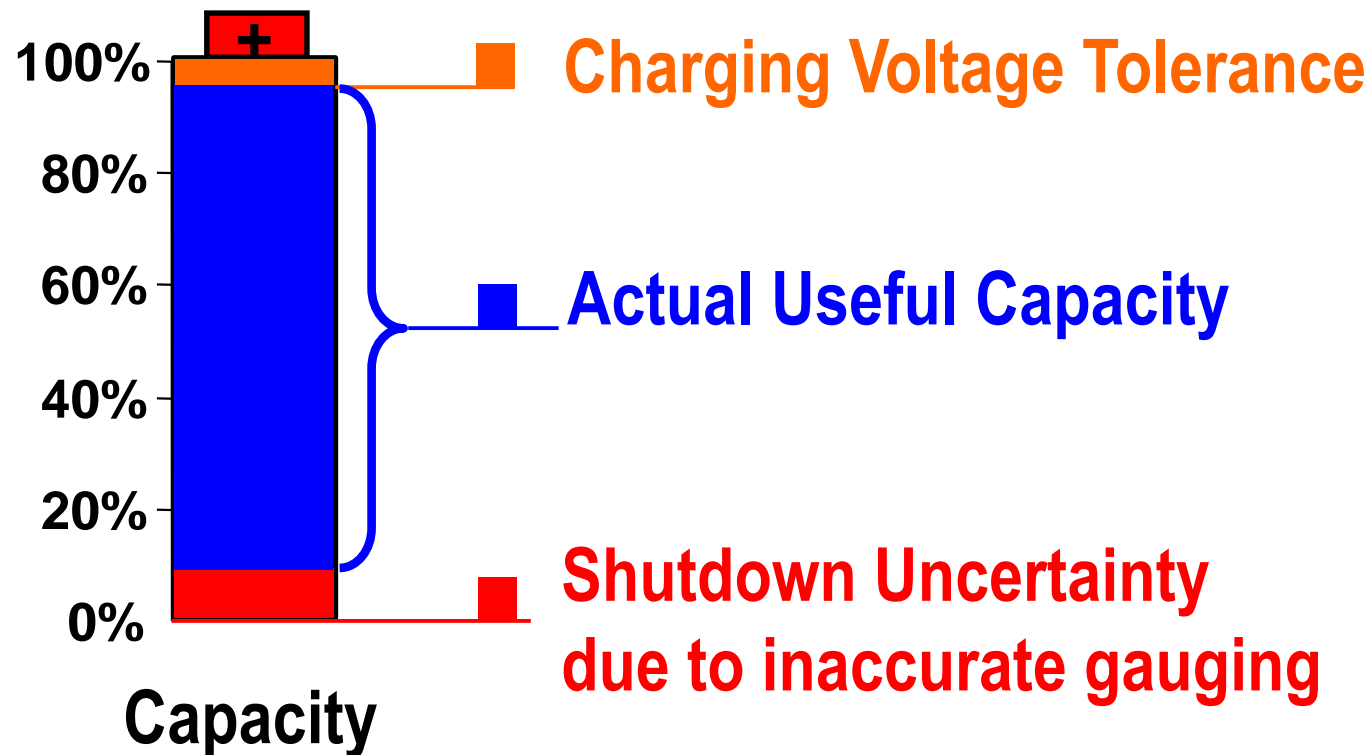
Outline

- **Battery chemistry fundamentals**
- **Classic fuel gauging approaches**
 - **voltage based**
 - **coulomb counting**
- **Impedance Track and its benefits**

Single-Cell Gauging 101

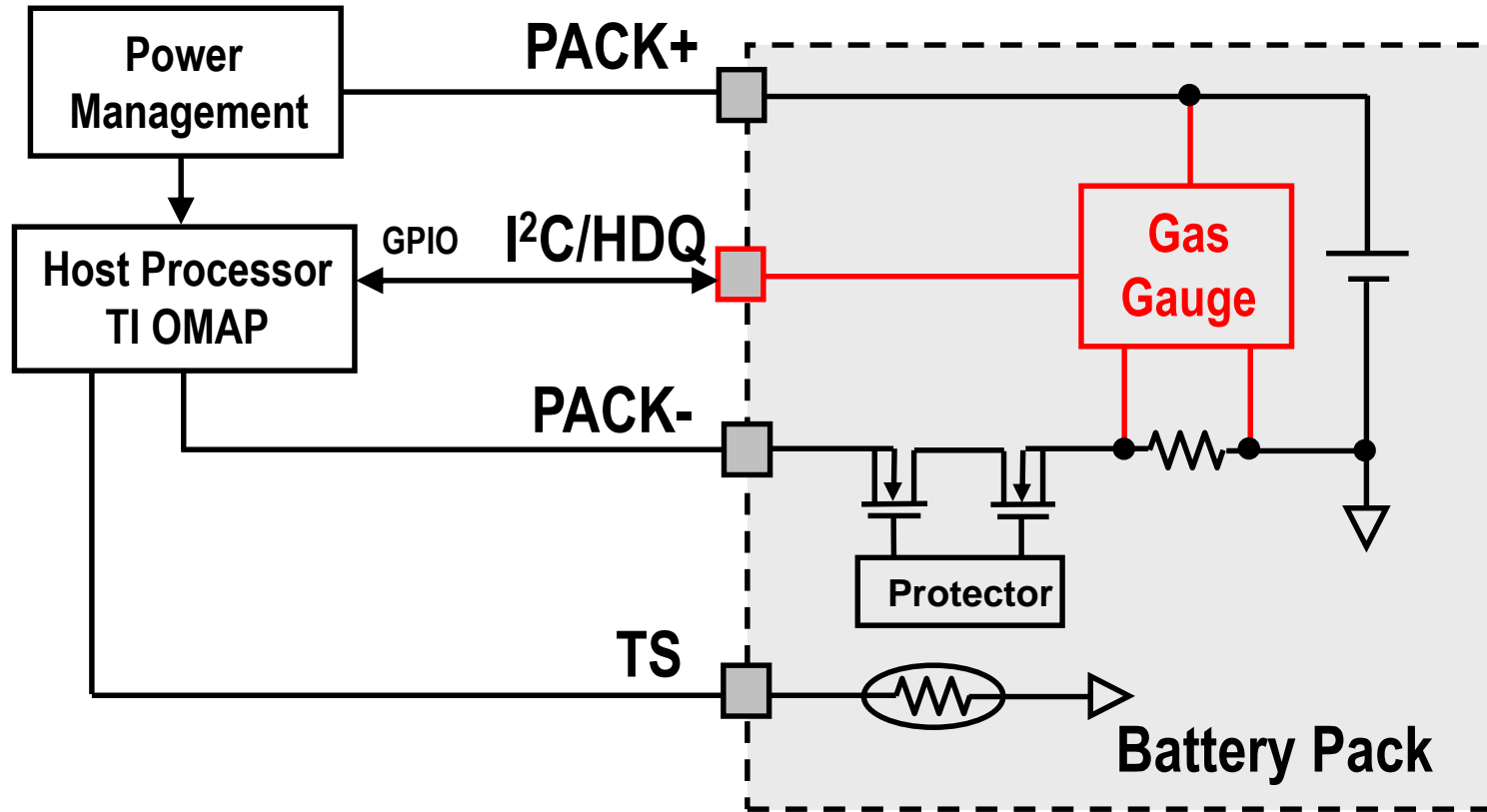
Part 2: Classic fuel gauging approaches

Goal: Full Use of Available Battery Capacity

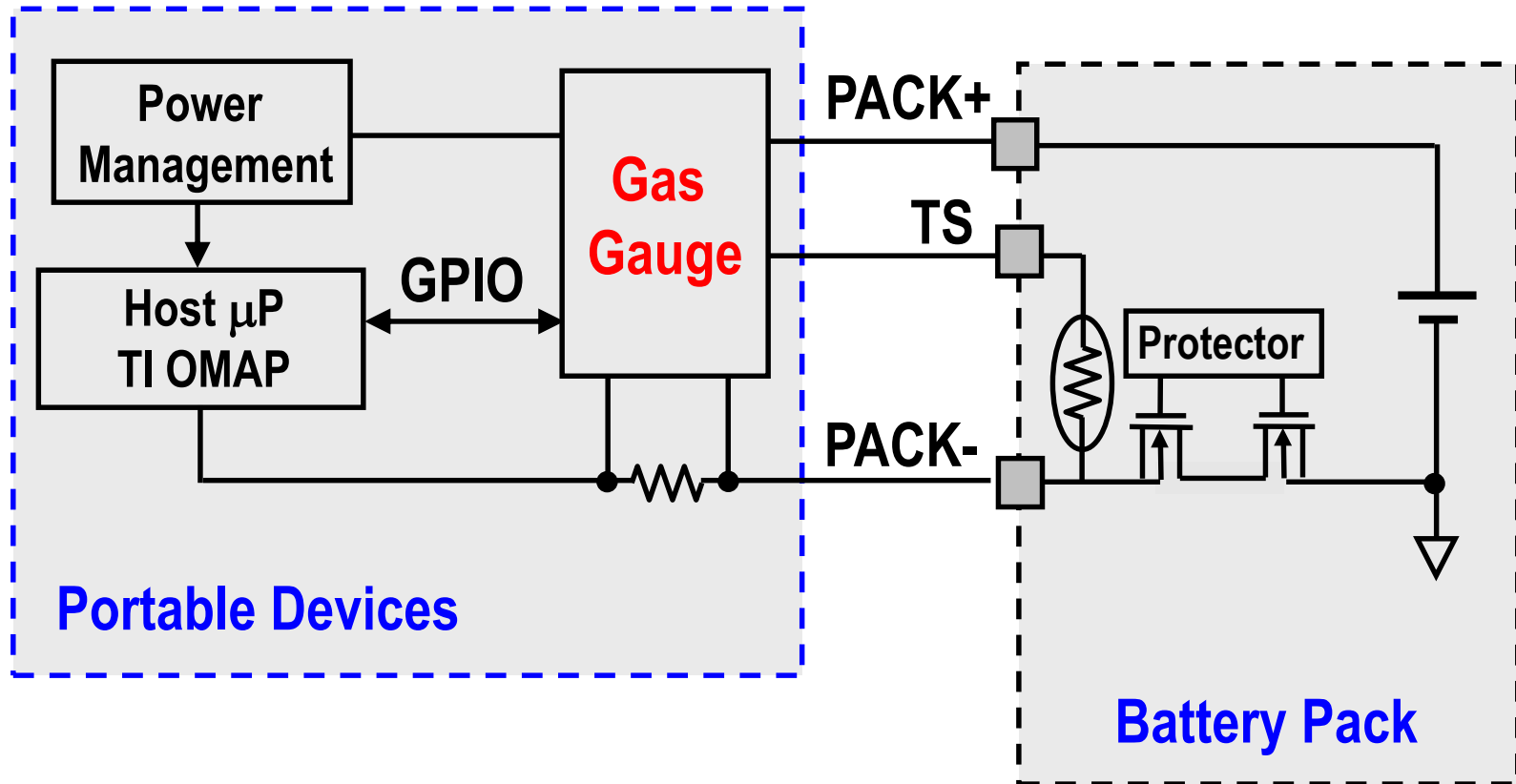


- Only 80-90% of Available Capacity may actually be used!
- High Accuracy Gas Gauge Increases the Battery Run-time

Traditional Battery Pack-Side Gas Gauge



System-Side Impedance Track Fuel Gauge



What does the Fuel Gauge do?

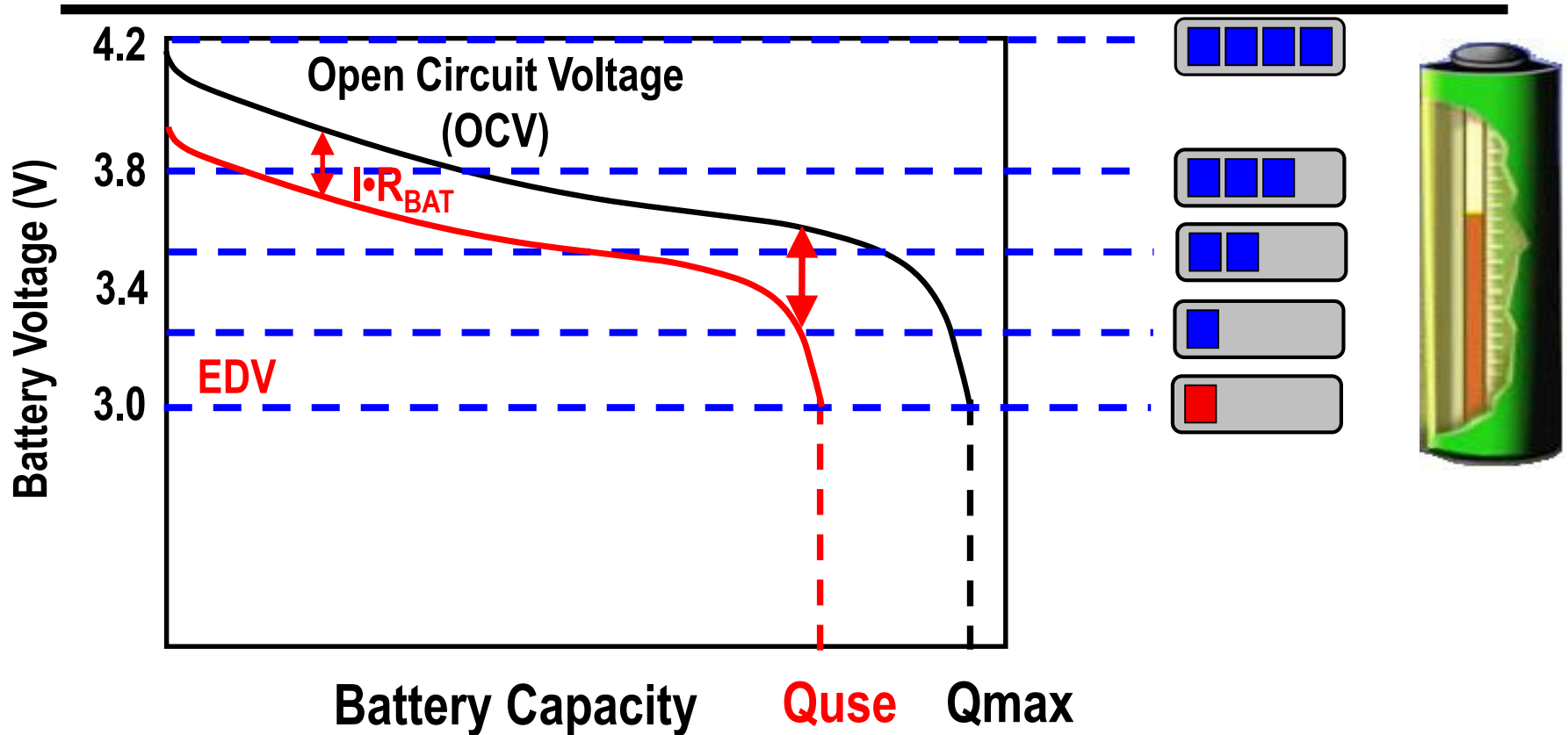
- **Communication between battery and user**
- **Measurement:**
 - **Battery voltage**
 - **Charging or discharging current**
 - **Temperature**
- **Provide:**
 - **Battery Run Time and Remaining Capacity**
 - **Battery health information**
 - **Overall battery power management (Operation mode)**

How to Implement a Fuel Gauge?

- Voltage Based: SOC = f (VBAT)
- Coulomb Counting: $Q = \int i dt$
- Impedance Track: Real time resistance measurement

$$V = V_{OCV} - I \cdot R_{BAT}$$

Voltage Based Fuel Gauge



- Applications: low end cellular phone, DSC,...
- Pulsating load causes capacity bar up and down
- Accurate ONLY at very low current

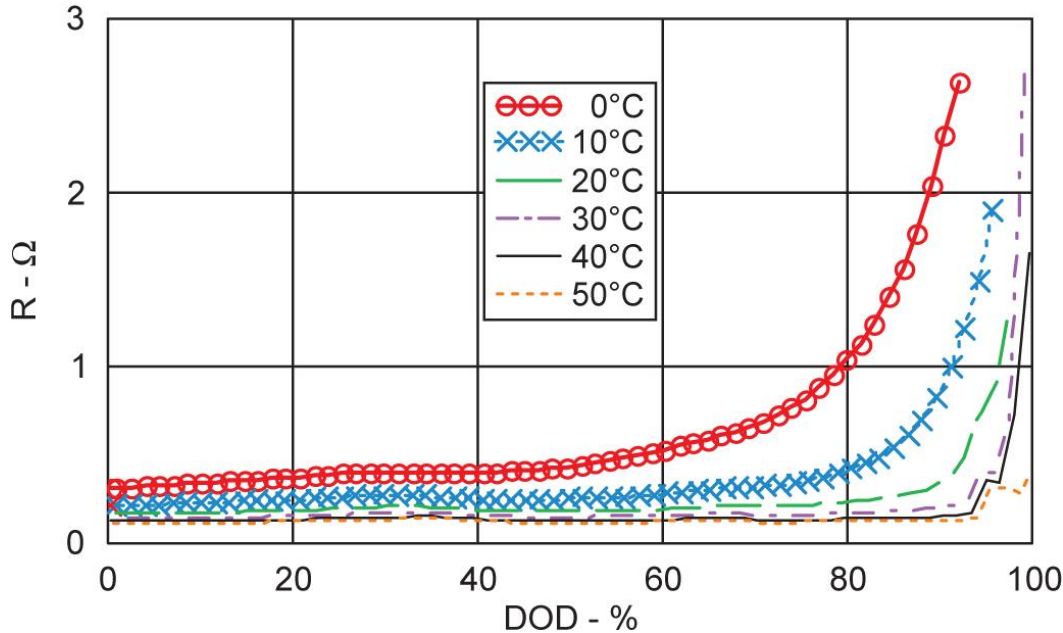
$$V = V_{OCV} - I \cdot R_{BAT} ?$$

Battery Resistance

$$V = V_{OCV} - I \cdot R_{BAT}?$$

- ❑ Impedance = f(Temperature, State of Charge, and Aging)
- ❑ Resistance doubles after 100 cycles
- ❑ 10-15% cell-cell resistance variation
- ❑ 10-15% resistance variation from different manufacturers

Impedance Dependent on Temperature and DOD



Impedance is strongly dependent on temperature, State of Charge and aging

$$SOC = \frac{Q}{Q_{max}}$$

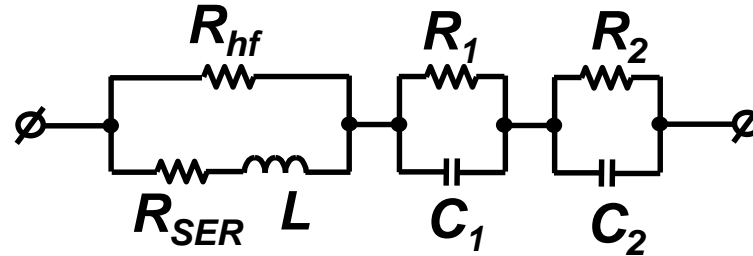
Full Charged

Fully Discharged

DOD=1-SOC (State of Charge)
SOC=1 (Full charged battery)
SOC=0 (Full discharged battery)

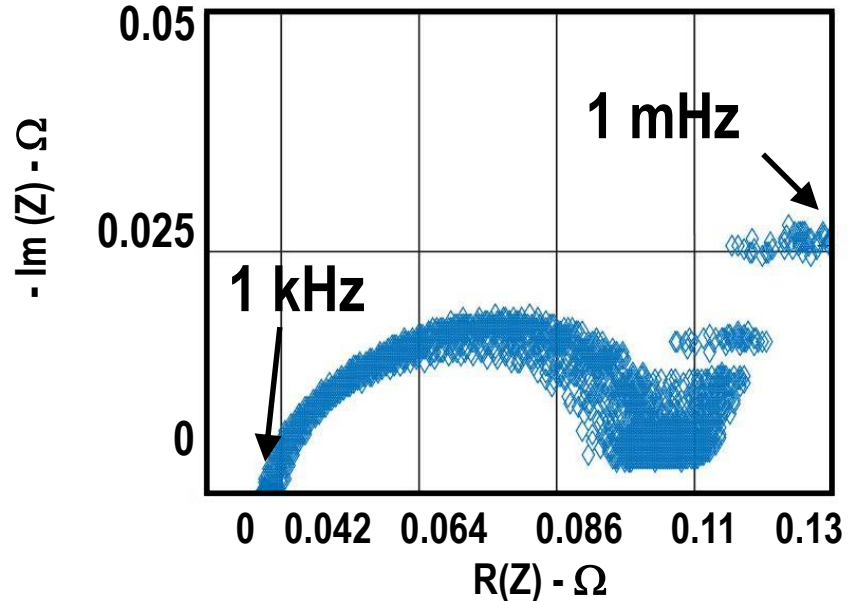
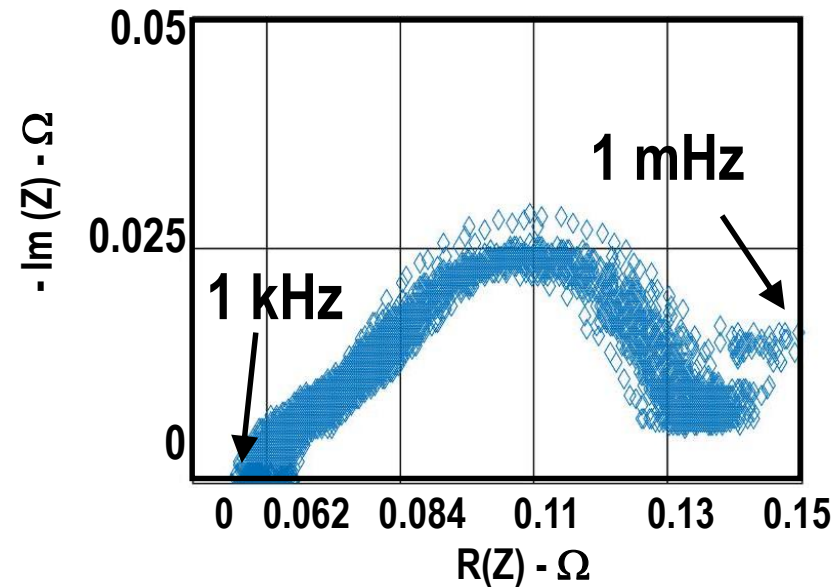
SOC: State of Charge
DOD: Depth of Discharge

Impedance Differences for New Cells



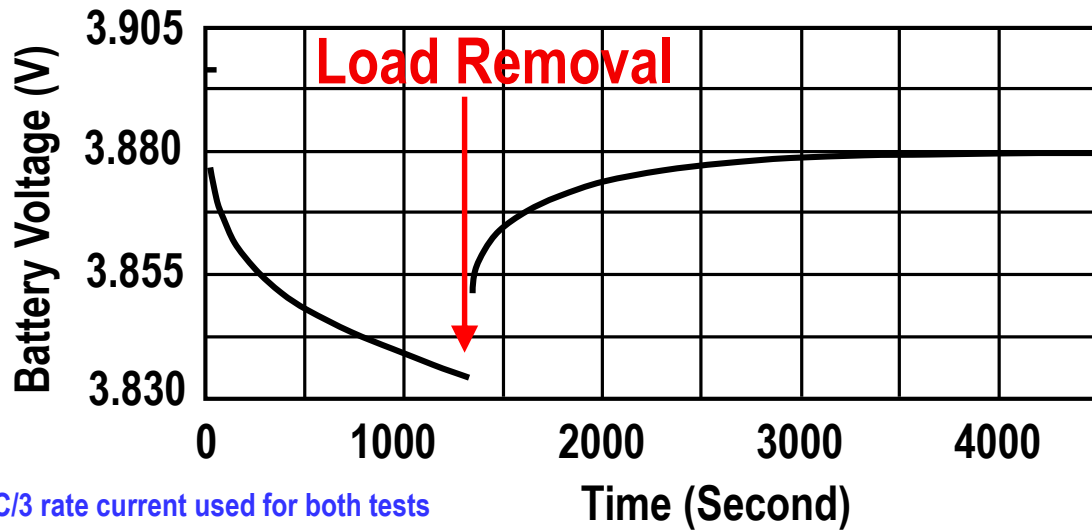
Manufacturer 1

Manufacturer 2



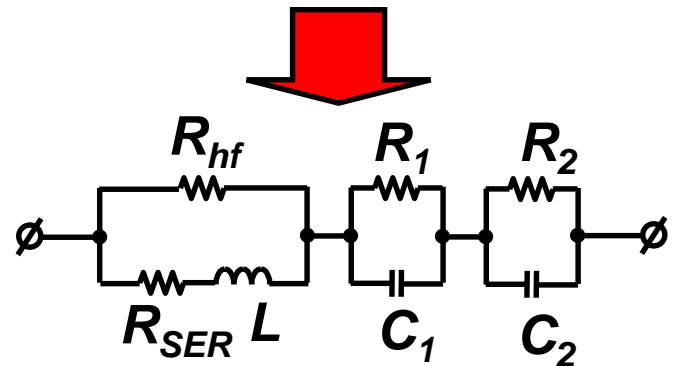
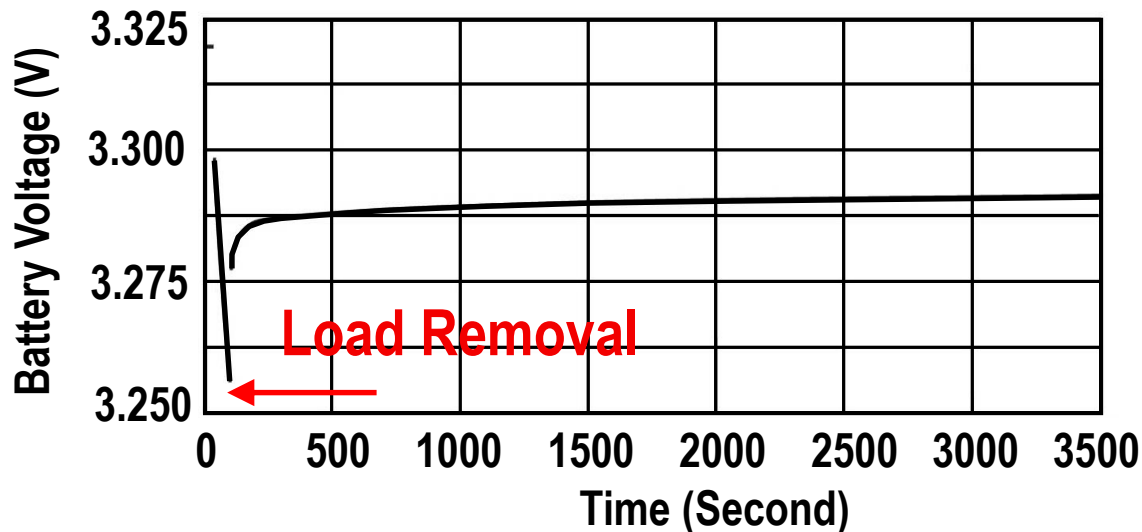
- Low-frequency (1 mHz) impedance variation 15%
- At 1C rate discharge, 40-mV difference, causes maximum SOC error of $\pm 26\%$

Battery – Transient Response

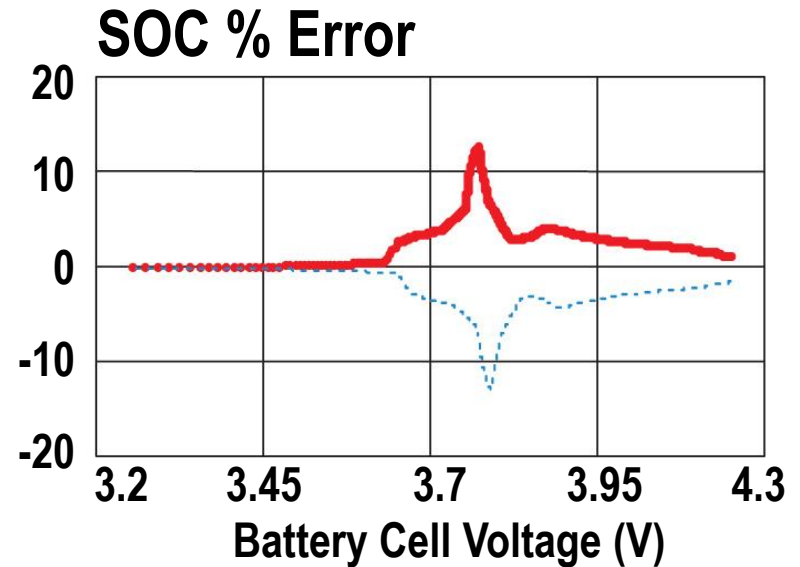
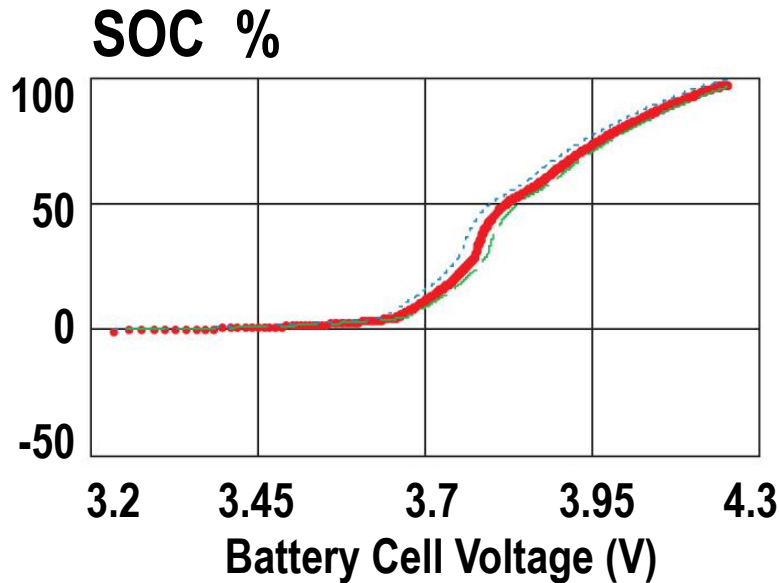


- Complete relaxation takes about 2000 seconds
- Different voltage at different instants
- Voltage difference between 20 and 3000 seconds is over 20 mV

*C/3 rate current used for both tests



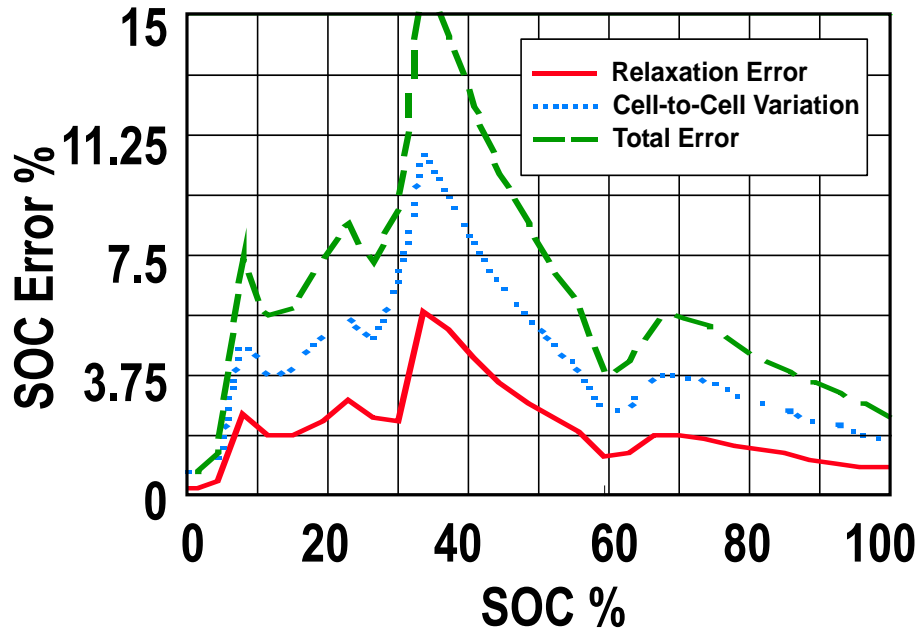
Voltage Relaxation and State of Charge Error



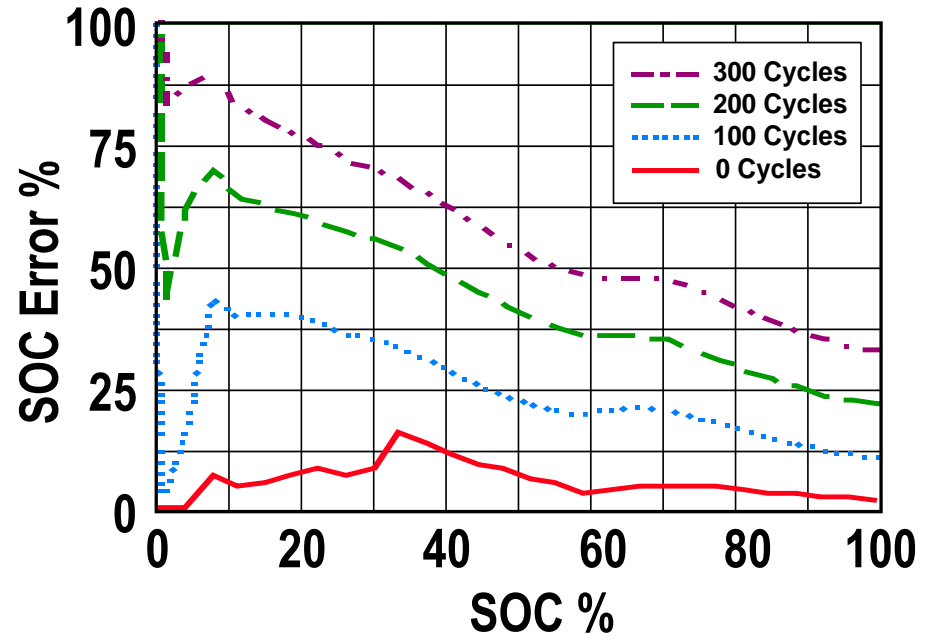
- $\pm 20\text{mV}$ difference
- Error depends on particular voltage at the moment of estimation
- Maximum error reaches 15%, average error 5%

SOC Error of Voltage-Based Fuel Gauging

Error for a New Cell



Error Evolution with Aging



$$V = V_{OCV} - I \cdot R_{BAT} \text{ ?}$$

- 20-mV relaxation measurement error
- 15% cell-to-cell resistance tolerance
- Battery resistance doubles every 100 cycles

Voltage-Based Fuel Gauge

- **Advantages**
 - Learning can occur without full discharge
 - No correction needed for self-discharge
 - Very accurate with small load current

- **Disadvantages**
 - Inaccurate due to internal battery impedance
 - Impedance is function of temperature, aging, and State of Charge

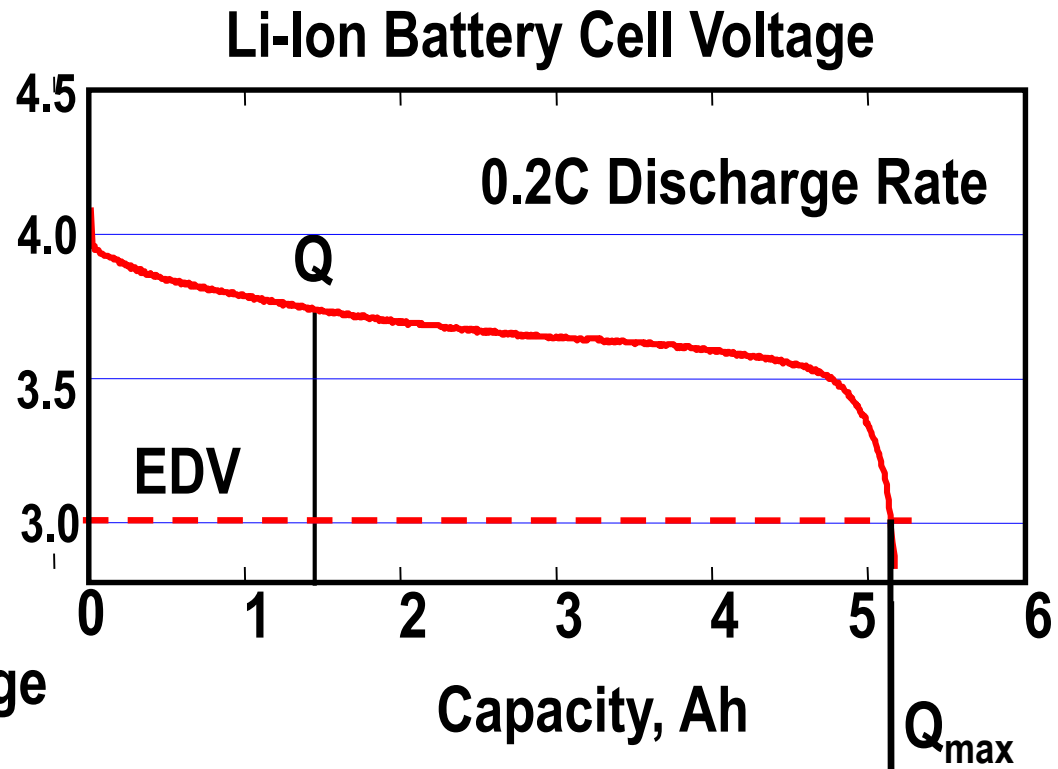
Coulomb Counting Based Gauging

- Battery is fully charged
- During discharge capacity is integrated
- Q_{\max} is updated every time full discharge occurs

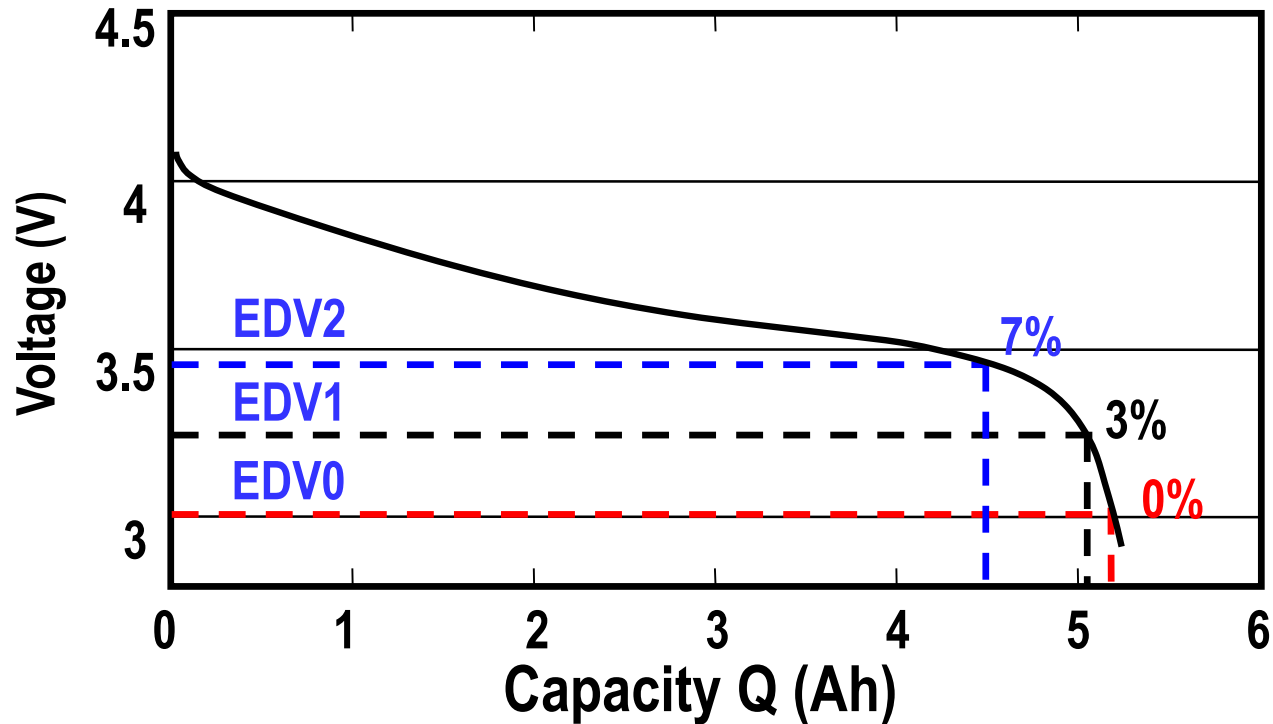
$$Q = \int i dt$$

EDV: End of Discharge Voltage

Example: bq27010, bq27210

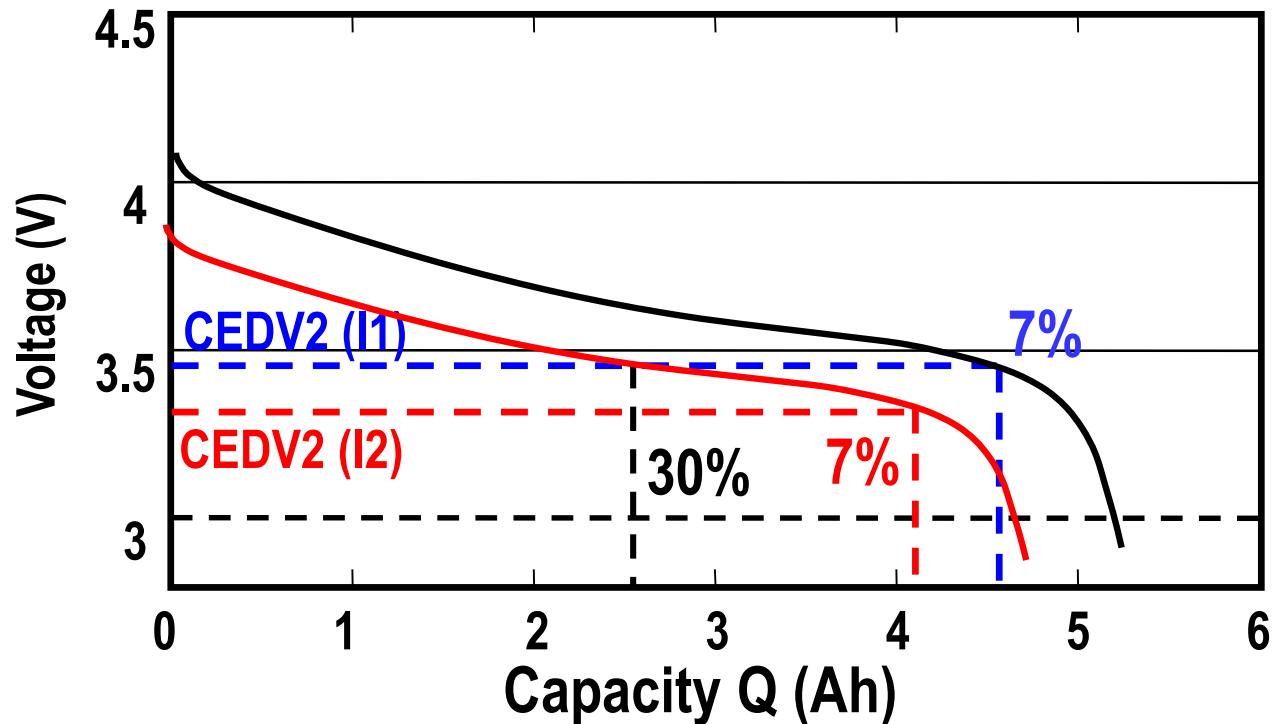


Learning before Fully Discharged



- Too late to learn when 0% capacity is reached
- Set voltage threshold for given percentage of remaining capacity
- True voltage at 7%, 3% remaining capacity depends on current, temperature, and impedance

Compensated End of Discharge Voltage (CEDV)



$$\text{CEDV} = \text{OCV}(T, \text{SOC}) - I * R(T, \text{SOC})$$

- Modeling: $R(\text{SOC}, T)$, good for new battery
- Calculate CEDV2 (7%) and CEDV1 (3%) threshold at any I and T .
- Not Accurate for Aged battery

Coulomb Counting Based Gauging

Advantages

- Not influenced by distortions of voltage measurement
- Accuracy is defined by current integration hardware
- Gauging error: 3-10% depending on operation conditions and usage

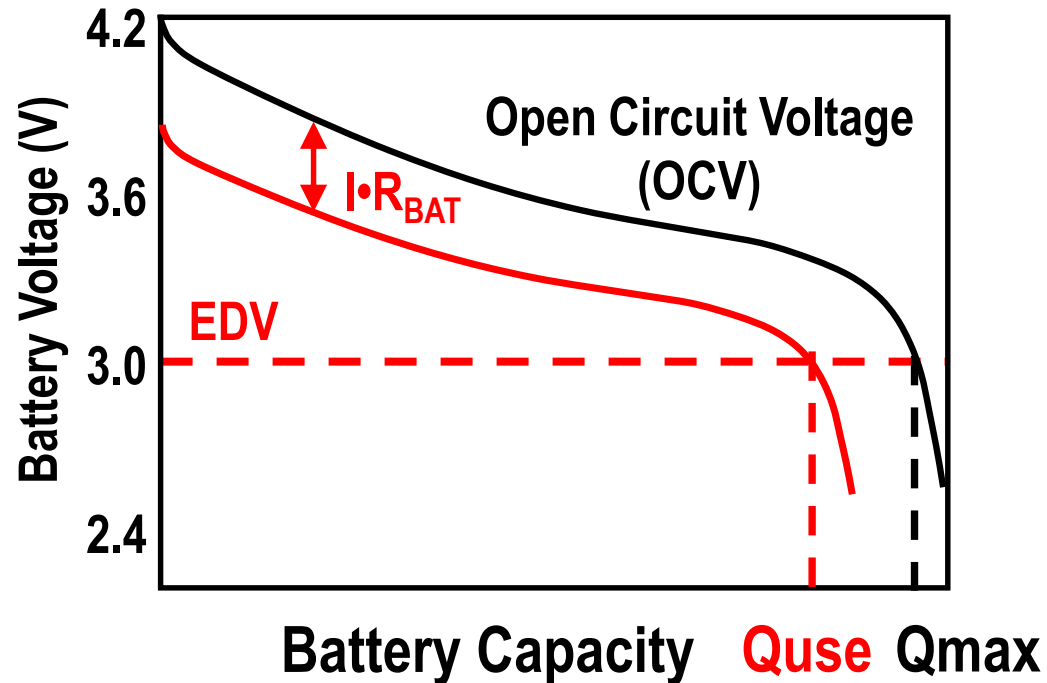
Disadvantages

- Learning cycle needed to update Q_{\max}
 - Battery capacity degradation with aging
 - Q_{\max} Reduction: 3-5% with 100-cycles
 - Gauging error increases 1% for every 10-cycles without learning
- Self-discharge has to be modeled: Not accurate

Key Parameter related to Aging: Impedance

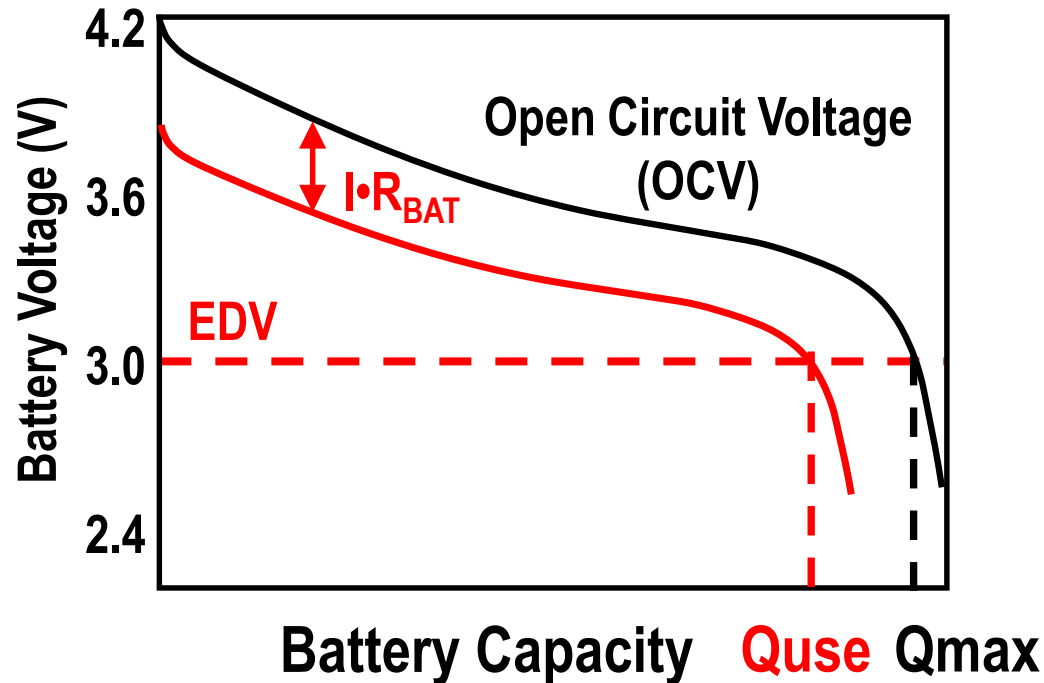
$$V = V_{OCV} - I \cdot R_{BAT} ?$$

Advantages for typical gas gauges



- Very accurate gauging from OCV without load (relaxation)
- Very accurate gauging with Coulomb Counting with load

Issue Review



- Voltage Based gas Gauge: $V = OCV(T, SOC) - I \times R(T, SOC, Aging)$
- Current integration gas gauge: $CEdV = OCV(T, SOC) - I \times R(T, SOC, Aging)$

Problem: Battery Impedance

Finish

Back Up Slides: Impedance Track Reference

Single Cell Impedance Track (IT)

Basic Terminology and Relationships

- OCV – Open Circuit Voltage
- Q_{max} – Maximum battery chemical capacity

$$Q_{max} = \frac{\text{Passed}Q}{|SOC_1 - SOC_2|}$$

(SOC_1/SOC_2 is correlated from OCV table after OCV_1/OCV_2 measurement)

- SOC – State of Charge

$$SOC = 1 - \frac{\text{Passed}Q^*}{Q_{max}}$$

- (* From Full Charge State)

- RM – Remaining Capacity

$$RM = (SOC_{start} - SOC_{final}) \times Q_{max}$$

- (SOC_{start} is present SOC, SOC_{final} is SOC at system terminate voltage)

Single Cell Impedance Track (IT)

Basic Terminology and Relationships

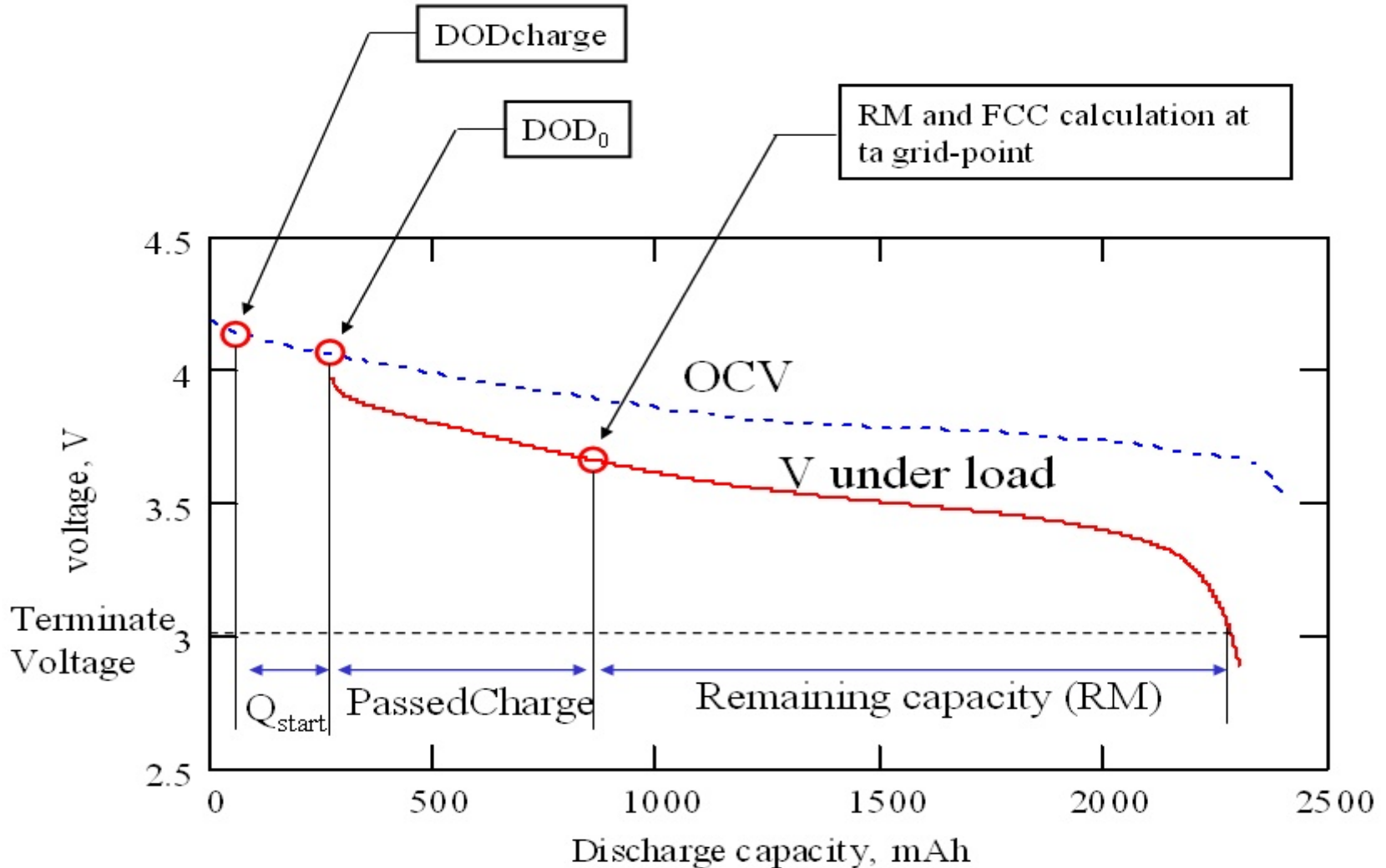
- **FCC – Full Charge Capacity** is the amount of charge passed from a fully charged state until the system terminate voltage is reached at a given discharge rate

- $FCC = Q_{start} + PassedQ + RM$

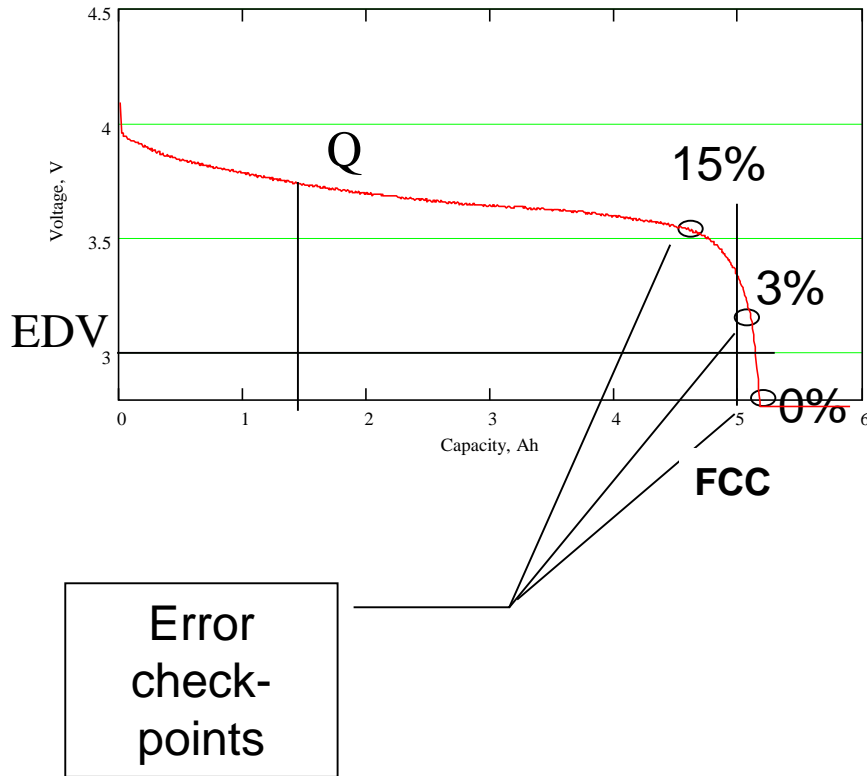
- **RSOC – Relative State of Charge**

$$RSOC = \frac{RM \times 100}{FCC}$$

Single Cell Impedance Track (IT) Fuel Gauge Introduction



Gauging Error definition



- Reference points
 - at charge termination SOC = 100%
 - at EDV SOC=0
 - Charge integrated from fully charged to EDV is FCC_{true}

- From these reference points, true SOC can be defined as

$$SOC_{true} = (FCC_{true} - Q) / FCC_{true}$$

- Reported SOC at all other points can be compared with true SOC.
- Difference between reported and true SOC is the error. **It can be defined at different check points during discharge.**

Check point at 0% is not meaningful – EDV is the voltage where system crashes!

Single Cell Impedance Track (IT) Error Definition and Calculation

- Relative State of Charge (RSOC) Error

$$RSOC \text{ Error} = RSOC_{\text{calculated}} - RSOC_{\text{reported}}$$

$$RSOC_{\text{calculated}} = \frac{FCC - Q_{\text{start}} - \text{PassedQ}}{FCC} \times 100$$

($RSOC_{\text{reported}}$ is the RSOC reported by bq275xx Impedance Track™ algorithm)

Single Cell Impedance Track (IT) Error Definition and Calculation

- Remaining Capacity (RM) Error

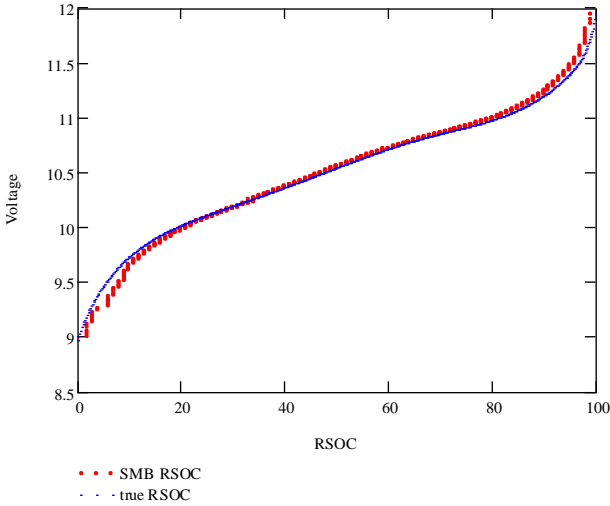
$$RM\ Error = \frac{RM_{calculated} - RM_{reported}}{FCC}$$

$$RM_{calculated} = FCC - Q_{start} - PassedQ$$

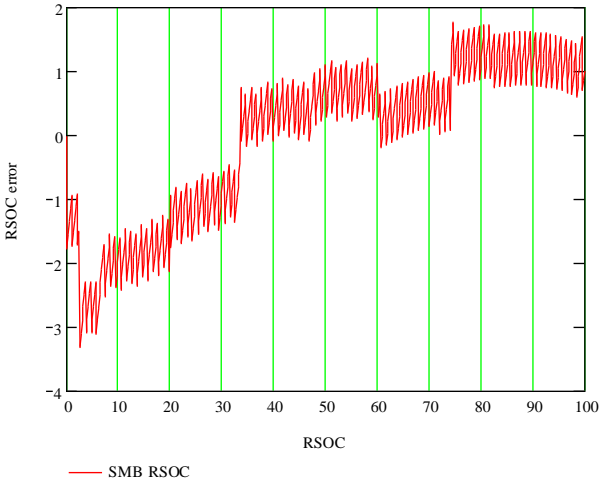
($RM_{reported}$ is the RM reported by bq275xx Impedance Track™ algorithm)

Example error plots

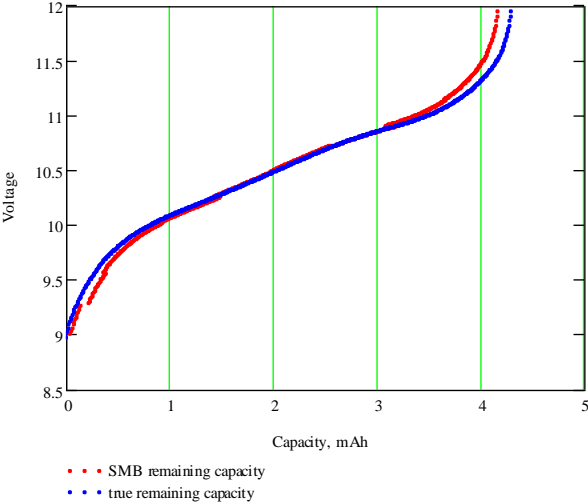
True vs reported RSOC



RSOC error



Remaining capacity test



Relative RemCap error

